

Work Order ID 135469 - 21

Wednesday, August 12, 2015 4:29:56 PM

135469

To ship Qty 1 Sept 11/15
Balance Stock

Page 1

Item ID: D412-704-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Co-Pilot's Emergency Cargo Release

Stop

NS2

Start Date: 8/05/15 Start Qty: 3.00

3

Cust Item ID:

Required Date: 8/12/15 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: AUG 14

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-704

D

100

Document Control

0.00

27
9-89

MLS 15-09-02

3

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-704-011 CHG003

2

DAS

38

SEP 08 2015

110

Pick Kit

0.00

3X
2

27

9-89

SEP 02 2015

DAS

8

9-89

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

2

DAS

38

9-89

SEP 08 2015

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Page 2

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Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-704-011
Location : FG 018

0.00

0.00

2

DAS
0
8.00

SEP 08 2015

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MCS

SEP 08 2015

20150908

SH -

Picklist Print

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Page 1

Work Order ID: 135469

135469

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC IPP REV:D AS
PER REV C JLM VERIFIED BY:EC
IPP REV:E 12.05.10 per ECN 12-583 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-704-041 *D412-704-041* Pedal Ass'Y	DAS 38 9-89	Manufactured	No			110	Each	2.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST229B		2		B36676					
				125389		1							
				132732		1							
D412-704-045 *D412-704-045* Cable Ass'Y	DAS 38 9-89	Manufactured	No			110	Each	2.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST219		2							
				131829		1							
				132570		1							
D3207-5 *D3207-5* Bracket	DAS 38 9-89	Manufactured	No			110	Each	23.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST024		1							
				115759		1							
				ST038A		22							
				116991		22							

SEP 02 2015

Picklist Print

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Work Order ID: 135469

135469

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co-Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

D3207-7 Manufactured No

D3207-7

Packer DAS
38
9-89

110 Each 22.0000 1 3

**

Location

Loc Qty

Loc Code

ST024

22

27
9-89

DAS
6
9-89

110077

22

3

D3207-11 Manufactured No

D3207-11

Bracket DAS
38
9-89

110 Each 9.0000 1 3

**

Location

Loc Qty

Loc Code

ST025

1

27
9-89

DAS
6
9-89

101652

1

1

ST038A

8

125242

8

2

D3208-1 Manufactured No

D3208-1

Doubler DAS
38
9-89

110 Each 11.0000 1 3

**

Location

Loc Qty

Loc Code

ST025

11

27
9-89

DAS
6
9-89

124260

11

3

D3208-11 Manufactured No

D3208-11

Filler DAS
38
9-89

110 Each 8.0000 1 3

**

Location

Loc Qty

Loc Code

ST026

8

27
9-89

DAS
6
9-89

122473

8

3

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Shop Packet Print

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Work Order ID: 135469

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Parent Item: D412-704-011

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Parent Item Name: Co-Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

D3208-3

D3208-3

Pedal Mount Angle

DAS

38

9-89

Manufactured No

110

Each

16.0000

1

3

**

DAS

27

9-89

Location

Loc Qty

Loc Code

ST025

16

117181

16

3

D3208-7

D3208-7

Filler

DAS

38

9-89

Manufactured No

110

Each

17.0000

1

3

**

DAS

27

9-89

Location

Loc Qty

Loc Code

ST025

17

119559

17

3

D3208-9

D3208-9

Doubler

DAS

38

9-89

Manufactured No

110

Each

8.0000

1

3

**

DAS

27

9-89

Location

Loc Qty

Loc Code

ST025

8

126281

8

3

D3214-1

D3214-1

Decal

DAS

38

9-89

Manufactured No

110

Each

10.0000

1

3

**

DAS

27

9-89

Location

Loc Qty

Loc Code

ST026

10

113747

1

131887

9

1

0

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Shop Packet Print

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Page 4

Work Order ID: 135469

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Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co-Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

MS21919-DG5

W

Purchased

No

110

Each

39.0000

4

12

MS21919-DG5

**

Clamp

DAS
38
9-89

Location

Loc Qty

Loc Code

ST297

39

m128813

19

m129499

20

12

SEP 01 2015